

HAKKO 373 ESD SAFE SELF FEEDER

A fully automated solder feed system for HAKKO soldering irons

Use the HAKKO 373 to

•Increase Work Efficiency

By fully automating the solder feeding process, soldering can be performed with one hand, freeing the other hand for other tasks.

•Maintain Consistent Quality

Solder feeding speed and time are constant and stable, so soldering quality remains consistently high.

•Minimize Solder Waste

The amount of solder being fed is constant and controlled at all times, minimizing solder waste.



Features

- Can be used with range of HAKKO brand soldering irons, permitting selection of the most appropriate iron for the task at hand. If you already own one of these compatible HAKKO soldering irons, you won't need to buy another.
- ESD (Electro Static Discharge) design helps protect electrically sensitive parts.
- Foot switch permits easy feed start/stop control. (Sold separately).
- Can be connected to simple soldering equipment by using a switching jack. Adjustable solder return function reduces waste, permits fully automatic soldering.

Compatible Soldering Irons

HAKKO 936



HAKKO 937



HAKKO 926



HAKKO 927



HAKKO 928



HAKKO 929



HAKKO 931



HAKKO DASH



HAKKO MACH-1



Note: 900S Soldering Iron is not compatible with HAKKO 373.

Specifications

Model No.	373
Power Consumption	6W
Motor Rating	24V DC, 3.2W
Mode Switch	Auto/Manual
Solder Feed Time	0—7 sec. (Auto mode)
Solder Feed Speed	4.5—26 mm/sec. (0.18—1.0 in./sec.)
Solder Feed Qty	0—182 mm (0—0.72 in.) (Auto Mode)
Solder Return Qty	0—5 mm (0—0.2 in.) (Fixed speed)
Solder Diameter	0.6, 0.65, 0.8, 1.0, 1.2, 1.6 mm (0.024, 0.026, 0.031, 0.039, 0.04, 0.063 in.)
Coiled Solder	Maximum 1 kg bobbin (2.2 lbs.)
Outer Dimensions	107(W) x 110(H) x 215(D) mm [4.2 x 4.3 x 8.5 in.]
Weight	Approx. 1.5 kg (3.3 lbs.)

Set up

**Soldering Station
(Iron)**



**HAKKO 373
Self Feeder**



* Followings are sold separately.

a. Solder Dia. Adjustment Ring

b. Tube Unit

c. Guide Pipe Assembly

d. Foot Switch (if required)

Note: a.....Selected according to Solder Dia.
b & c....Selected according to Solder Dia.
and Soldering Iron

Optional Iron Holder

Part No.	Description
B1647	Spring iron holder (A) for 926
B1648	Spring iron holder (B) for 927, 928, 939
631-07	Iron Holder for HAKKO MACH-I, DASH series

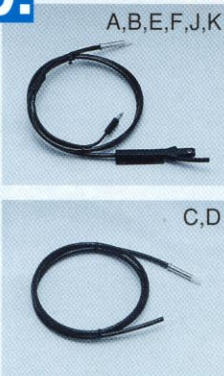
a.



Solder Dia. Adjustment Ring

0.6, 0.65 mm (0.024, 0.026 in.)	0.8 mm (0.031 in.)	1.0 mm (0.039 in.)	1.2 mm (0.047 in.)	1.6 mm (0.063 in.)
B1626	B1627	B1628	B1629	B1630

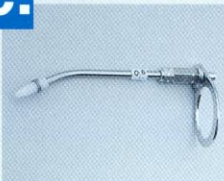
b.



Tube Unit

Solder dia.	0.6—1.0 mm (0.024~0.039 in.)	1.2—1.6 mm (0.047~0.063 in.)
Iron		
900M, 900L N452, N453, N454	A B1631	B B1672
918, 920, 921, 922	C B1632	D B1673
902, 903, 904	E B1957	F B1958
907, 908	J B2143	K B2144

c.



Guide Pipe Assembly

Solder dia.	0.6, 0.65 mm (0.024, 0.026 in.)	0.8 mm (0.031 in.)	1.0 mm (0.039 in.)	1.2 mm (0.047 in.)	1.6 mm (0.063 in.)
Iron					
900M, N452, N453	B1674	B1675	B1676	B1677	B1678
900L, N454	B1679	B1680	B1681	B1682	B1683
920, 921, 922	B1684	B1685	B1686	B1687	B1688
918	B1689	B1690	B1691	B1692	B1693
902, 903, 904	B1694	B1695	B1696	B1697	B1698
907	B2146	B2147	B2148	B2149	B2150
908	B2151	B2152	B2153	B2154	B2155

d.



Foot Switch B1649

Note: HAKKO MACH-I series are operationable only with Foot Switch.

* Due to continuing product improvement efforts, specifications and external appearance are subject to change without notice.

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